

Amendment to the Claims:

The listing of claims will replace all prior versions, and listings of claims in the application:

Listing of Claims:

1-26. Cancelled without disclaimer or prejudice

27-47. Withdrawn

48. (New) A method of forming a device cover having a predetermined shape, said method comprising:

forming a preliminary cover member by attaching a first surface of an electroluminescent foil to a first surface of an electrically insulating foil, the electrically insulating foil having the predetermined shape and having at least one first opening and at least one second opening therethrough, the electroluminescent foil having at least one opening therethrough corresponding with the at least one first opening through the electrically insulating foil and the at least one second opening exposes a surface of the electroluminescent foil;

placing the preliminary cover member in a mold of the predetermined shape, the mold having bosses corresponding with the at least one first opening and with the at least one second opening; and

injecting plastic into the mold and into contact with the preliminary cover member to form the device cover, the bosses providing openings through the plastic corresponding with the at least one first opening and the at least one second opening so that when the mold is opened the at least one first opening extends

through the device cover and the at least one second opening extends to the surface of the electroluminescent foil.

49. (New) A method as claimed in claim 48, further comprising, before forming the preliminary cover member, preforming the electrically insulating foil to the predetermined shape and forming the at least one first opening through the electrically insulating foil.

50 (New) A method as claimed in claim 49, wherein the preforming includes forming a ridge around the at least one first opening through the electrically insulating foil, and wherein the at least one first opening through the electroluminescent foil surrounds the ridge to position the electroluminescent foil on the electrically insulating foil.

51. (New) A method as claimed in claim 48, further comprising, before forming the preliminary cover member, forming the at least one first opening through the electroluminescent foil.

52 (New) A method as claimed in claim 48, wherein forming the preliminary cover member includes attaching the first surface of the electroluminescent foil to a first surface of an electrically insulating foil having a graphic thereon.

53. (New) A method as claimed in claim 51, wherein forming the preliminary cover member includes attaching a thermally insulating foil to a second surface of the electroluminescent foil, the thermally insulating foil having openings therethrough corresponding with the at least one first opening and the at least one second opening.

54. (New) A method as claimed in claim 48, further comprising, before forming the preliminary cover member, providing a graphic on the first surface of the electrically insulating foil.

55. (New) A method as claimed in claim 54, wherein forming the preliminary cover member includes attaching a thermally insulating foil to a second surface of the electroluminescent foil, the thermally insulating foil having openings therethrough corresponding with the at least one first opening and the at least one second opening.

56. (New) A method as claimed in claim 48, further comprising, before forming the preliminary cover member, providing a graphic on the electroluminescent foil.

57. (New) A method as claimed in claim 56, wherein forming the preliminary cover member includes attaching a thermally insulating foil to a second surface of the electroluminescent foil, the thermally insulating foil having openings therethrough corresponding with the at least one first opening and the at least one second opening.

58. (New) A method as claimed in claim 48, wherein forming the preliminary cover member includes positioning a further foil between the electrically insulating foil and the electroluminescent foil, the further foil having a graphic on a surface thereof, the further foil attaching the electroluminescent foil to the electrically insulating foil.

59. (New) A method as claimed in claim 58, wherein forming the preliminary cover member includes attaching a thermally insulating foil to a second surface of the electroluminescent foil, the thermally insulating foil having openings therethrough corresponding with the at least one first opening and the at least one second opening.

60. (New) A method as claimed in claim 48, further comprising:
allowing the plastic to cool; and
removing the decorative cover from the mold.

61. (New) A method of forming a device cover having a predetermined shape, said method comprising:

forming a preliminary cover member by attaching a first surface of an electroluminescent foil to a first surface of an electrically insulating foil, the electrically insulating foil having the predetermined shape, the electroluminescent foil having at least one first opening therethrough;

forming at least one first opening through the electrically insulating foil at a location corresponding with the at least one first opening through the electroluminescent foil and at least one second opening therethrough;

placing the preliminary cover member in a mold of the predetermined shape, the mold having bosses corresponding with the at least one first opening and with the at least one second opening; and

injecting plastic into the mold and into contact with the preliminary cover member to form the device cover, the bosses providing openings through the plastic corresponding with the at least one first opening and the at least one second opening so that when the mold is opened, the at least one first opening extends through the device cover and the at least one second opening extends to the surface of the electroluminescent foil.

62. (New) A method as claimed in claim 61, further comprising, before forming the preliminary cover member, preforming the electrically insulating foil to the predetermined shape.

63. (New) A method as claimed in claim 61, further comprising, before forming the preliminary cover member, forming the at least one first opening and the at least one second opening through the electroluminescent foil.

64. (New) A method as claimed in claim 61, wherein forming the preliminary cover member includes attaching the first surface of the electroluminescent foil to a first surface of an electrically insulating foil having a graphic thereon.

65. (New) A method as claimed in claim 64, wherein forming the preliminary cover member includes attaching a thermally insulating foil to a second surface of the electroluminescent foil, the thermally insulating foil having at least one first opening and at least one second opening therethrough corresponding with the at least one first opening and the at least one second opening.

66. (New) A method as claimed in claim 61, further comprising, before forming the preliminary cover member, providing a graphic on the first surface of the electrically insulating foil.

67. (New) A method as claimed in claim 66, wherein forming the preliminary cover member includes attaching a thermally insulating foil to a second surface of the electroluminescent foil, the thermally insulating foil having at least one first opening and at least one second opening therethrough corresponding with the at least one first opening and the at least one second opening.

68. (New) A method as claimed in claim 61, further comprising, before forming the preliminary cover member, providing a graphic on the electroluminescent foil.

69. (New) A method as claimed in claim 68, wherein forming the preliminary cover member includes attaching a thermally insulating foil to a second surface of the electroluminescent foil, the thermally insulating foil having at least one first opening and at least one second opening therethrough corresponding with the at least one first opening and the at least one second opening.

70. (New) A method as claimed in claim 61, wherein forming the preliminary cover member includes positioning a further foil between the electrically insulating foil and the electroluminescent foil, the further foil having a graphic on a surface thereof.

71. (New) A method as claimed in claim 70, wherein forming the preliminary cover member includes attaching a thermally insulating foil to a second surface of the electroluminescent foil, the thermally insulating foil having at least one first opening and at least one second opening therethrough corresponding with the at least one first opening and the at least one second opening.

72. (New) A method as claimed in claim 61, further comprising:
allowing the plastic to cool; and
removing the decorative cover from the mold.